



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-5

Job Sheet 176506



Part No: D4021-5

Job Qty: 20 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/16/18	0.00	0.00	Start Up Waterjet		OK 18/05/01
100	Waterjet	20 pcs		5/16/18	0.00	0.94	Waterjet1		OK 18/05/01
120	QC	20 pcs		5/16/18	0.00	0.00	QC8		38
130	Powdercoat	20 pcs		5/16/18	0.00	0.34	Powdercoat2		BRAS-504
135	QC	20 pcs		5/16/18	0.00	0.00	QC3		1 MAY 07 2018
140	Packaging	20 pcs		5/16/18	0.00	0.00	Packaging3	STGG8	9-89 MAY 08 2018
150	QC21-SA	20 Ea		5/16/18	0.00	0.00	QC21		DAS 21 9-69 MAY 08 2018

Part Op 100 - Cut as per dwg D4021
Descriptions:

M138760 START: 11:05 O.V.T. 400° FINISH: 11:35

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.2440 sf (.0622 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	147	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193	Diameter	
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470		
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530		
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780		
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050		

Plex 4/25/18 8:47 AM Dart.Gagnon.Michelle



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Container No: S067452



Part: D4021-5

Job No: 176506

Serial No/Batch: S067452

Revision:

Inspector:

Date: 05/02/18